



CITGO RUST-O-LENE® OIL 110

Date 1/09

DESCRIPTION: CITGO RUST-O-LENE 110 is a rust preventative oil designed for temporary protection of metal parts during manufacturing and storage. RUST-O-LENE 110 contains a high flash solvent.

QUALITIES: CITGO RUST-O-LENE 110 contains an effective rust inhibitor with a naphthenic base oil in a high flash solvent to provide a dry film after solvent evaporation.

CITGO RUST-O-LENE 110 may be applied by dipping, spraying or brushing, and provides excellent metal wetting and water displacing properties.

APPLICATIONS: CITGO RUST-O-LENE 110 is used for temporary rust protection of semi-finished or finished metal parts and assemblies.

CITGO RUST-O-LENE 110 may be used for water displacement after machining with aqueous cutting fluids, and where a high degree of prevention of fingerprint or perspiration acid corrosion is needed.

TYPICAL PROPERTIES:

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Material Code	637147001
Gravity, ASTM D 4052, °API	35.7
Solvent Present	Yes
Flash Point, ASTM D 92, °F (°C)	160 (71)
Viscosity, ASTM D 445, cSt, at 40°C	3.2
ASTM, D 2161, SUS, at 100°F	37
Color, ASTM D 1500	1.0
Rust Protection, Humidity Cabinet, (days)	115